明志科技大學材料工程系106學年四技專題競賽 The synthesis of directly grown CNTs on Stainless Steel mesh to fabricate superhydrophobic/superlipophilic filter membrane 班級/學生:材四乙葉建宏U03187129/材四乙劉慶威U03187137 指導教授:謝建國副教授

Introduction

In this study, we successfully synthesized Carbon Nanotubes (CNTs) on Stainless Steel (SS) mesh to fabricate superhydrophobic and superlipophilic filter membrane. Firstly, we used Chemical Bath Deposition (CBD) to deposite Ni(OH)₂ film on SS mesh as the catalyst. Subsequently, the sample of Ni(OH)₂/SS mesh was placed in our home-made fumace for the growth of **CNTs via the chemical vapor deposition (CVD). Different** temperatures ($450^{\circ}C \sim 550^{\circ}C \sim 650^{\circ}C$) were used in the experiment to investigate the growth and hydrophobic performance of CNTs.





Figure. 1 We successfully produced oil-water separation mesh and installed them in oil-water separation tanks.

Results **2D** band (002)G band **D** band units) units) CNTs / SS mesh-650°C (100)**CNTs / SS mesh** CNTs / SS mesh-550°C (arb. (111) (arb) (200)CNTs / SS mesh-450°C (220) ntensity Ni(OH)₂ / SS mesh Ni(OH)₂ peak Intensity MCUT (c) (**d**) **(e)** (111) (200)(220) Ni(OH)₂ / SS mesh SS mesh SS mesh 1000 1500 3000 2000 2500 30 **50** 500 20 **40** 60 70 80 Raman shift (cm⁻¹) 2 Theta (degree) SEI 10.0kV X1,000 WD 9.7mm 10µm SEI 10.0kV X1,000 WD 9.7mm 10µm MCUT MCUT SEI 10.0kV X1,000 WD 7.6mm

Add oil

Figure. 2 SEM images of (a) SS mesh , (b) Ni(OH)₂ /SS mesh , (c) 450 °C CNTs/SS mesh , (d) 550 °C CNTs/ SS mesh, (e) 650 °C CNTs/SS mesh.

Figure. 3 XRD results of CNTs/SS mesh at various temperatures.

Figure. 4 Raman results of CNTs/SS mesh at various temperatures.



Figure. 5 Contact angle of CNTs/SS mesh grown by various temperatures.

Conclusion

 \diamond CNTs grow at 650 °C show the best behavior of hydrophobicity. \diamond The direct growth of CNTs own the outstanding adhesion with SS mesh, we successfully fabricate superhydrophobic, high-strength, and anti-corrosion filter membrane for oil-water separation. CNTs/SS mesh show the excellent performance in oil-water separation.